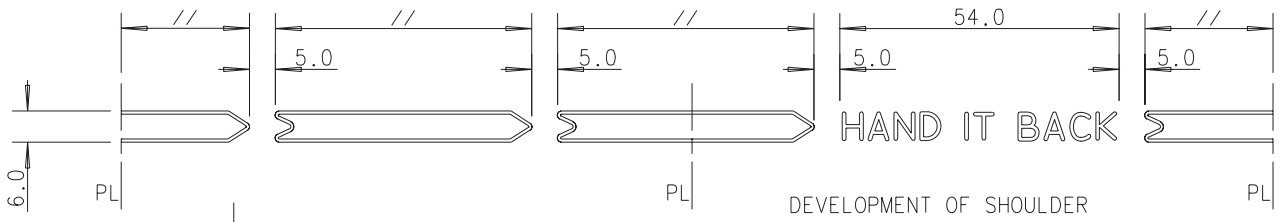
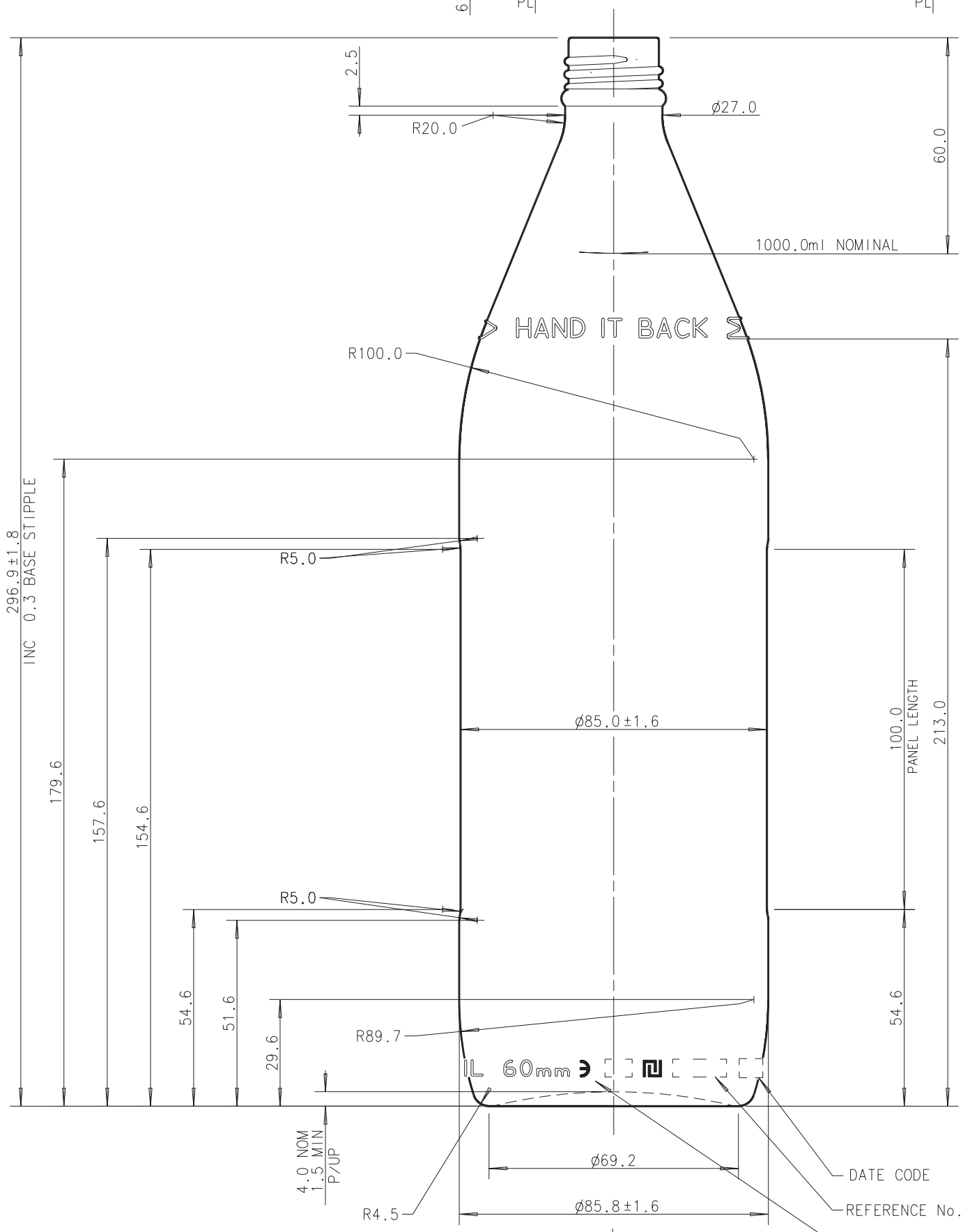
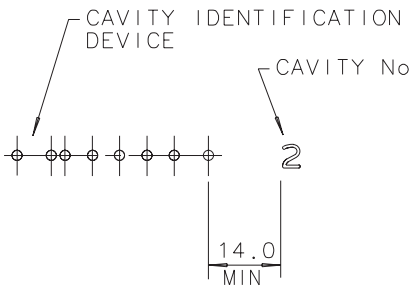
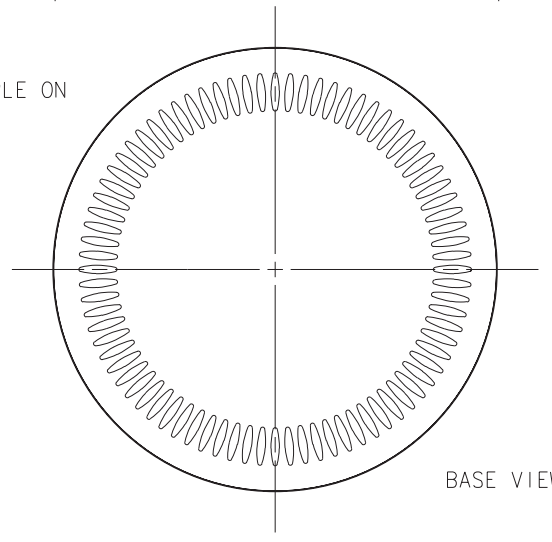
DRG No 4372-C-50



DEVELOPMENT OF SHOULDER ENGRAVING 0.4 PROUD.







BASE VIEW

NOTES:

INSWEEP LETTERING TO BE 4mm HIGH MIN.ROUND BOTTOM STYLE.

DATE CODE TO RF29843.

ALL DIMENSIONS ARE IN MILLIMETERS

GLASS COLOUR	FLINT
VACUITY	36.7ml (3.7%)
FILL LEVEL	60.0
MEASURING CONTAINER	
MINIMUM THROUGH BORE	N/A
TILT ANGLE	16.4°
MAXIMUM ENGRAVING DEPTH	0.2
MAXIMUM CARBONATION (GAS VOLUMES)	4.5
MOULD EQUIPMENT ORDERED BY PLANT	R2

	REVISION	DATE	CHK	DRC
(I)				
(H)				
(G)				
(F)				
(E)				
(D)				
(C)	SPEC REDRAWN.BASE STIPPLE CHANGE TO SHORT BAR DATE CODE CHANGE.CID ADDED TO INSWEEP.JRH.	21/5/97		

NOMINAL CAPACITY	1000.0ml ± 8.0ml	
WEIGHT NOMINAL	715g	
FINISH	GF301 28mm FLAVOR-LOK	
SURFACE TREATMENT	HOT END - YES	COLD END - YES

SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS.
DO NOT SCALE DRAWING.
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ArdaghGlass

NASDM LITRE RETURNABLE.

CUSTOMER. NON PROPRIETARY		
DRAWN. J.R.H.	DATE 21-05-97	
CHECKED. J.H.	D.R.C.	
SCALE	DRAWING No	A2
FULL SIZE	4372-C-50	