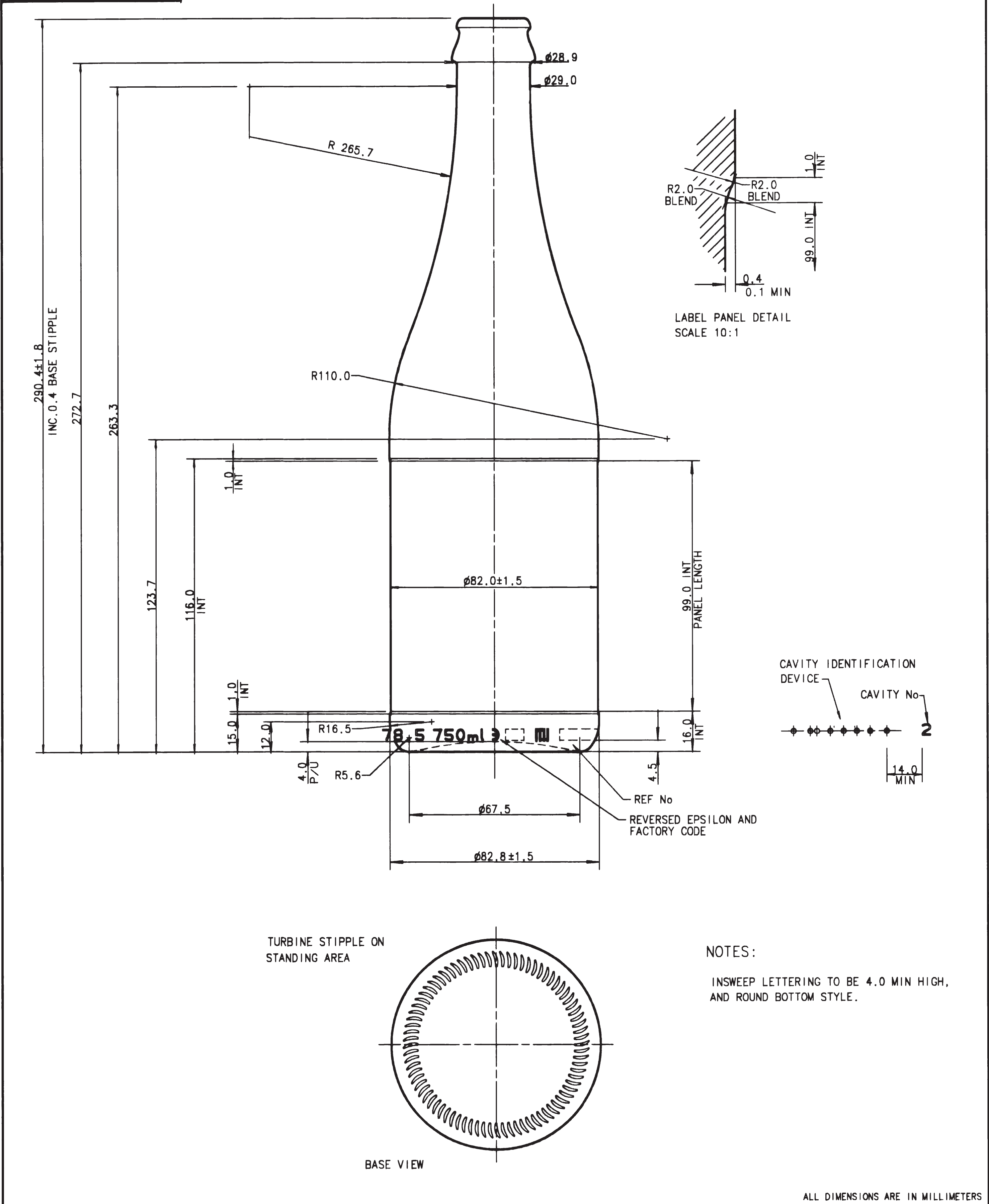




NOTES:

INSWEEP LETTERING TO BE 4.0 MIN HIGH, AND ROUND BOTTOM STYLE.

ALL DIMENSIONS ARE IN MILLIMETERS

GLASS COLOUR	GREEN	③				SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS. DO NOT SCALE DRAWING. COPYRIGHT RESERVED, NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM ARDAGH GLASS LTD.			 ArdaghGlass			
VACUITY	35.0ml	②	REF No WAS 7690-E-52.	S.M.	5/8/97					JH	AB	
MEASURING CONTAINER		①	CUSTOMER WAS HALEWOOD INTERNATIONAL.	S.M.	1/4/96					JRH	DB	
MIN TEST PRESSURE (p.s.i.)	250.0	④	CAPACITY TOLERANCE WAS ±10.0.CAVITY No MOVED TO THE END OF THE C.I.D CODE.JRH.							20/11/95	SM	DB
MINIMUM THROUGH BORE	17.1	⑤	CARBONATION AND TEST PRESSURE VALUES ADDED.							1/5/95	JRH	DB
TILT ANGLE	18.5°	⑥	CAPACITY ALTERED TO READ 785.0ml BRIMFUL			18/2/95	JRH	DB	75cl CIDER BOTTLE			
MAXIMUM ENGRAVING DEPTH	0.2	⑦	CI-0750-0009 CONVERTED TO FULL WARE SPEC.			6/2/95	JRH	DB				
MAXIMUM CARBONATION (GAS VOLUMES)	4.5			REVISION	DATE	CHK	DRC	CUSTOMER NON PROPRIETARY		APPROVAL		
MOULD EQUIPMENT ORDERED BY PLANT	R6	BRIMFUL CAPACITY		785.0ml ± 8.0ml			DRAWN S.M.			DATE 27/1/95		
		WEIGHT NOMINAL		540g			CHECKED JRH			D.R.C. DB		
		FINISH		CORKMOUTH - RF29835			SCALE		DRAWING No.	A2		
		SURFACE TREATMENT		HOT END - YES		COLD END - YES		FULL SIZE		7690-F-52		